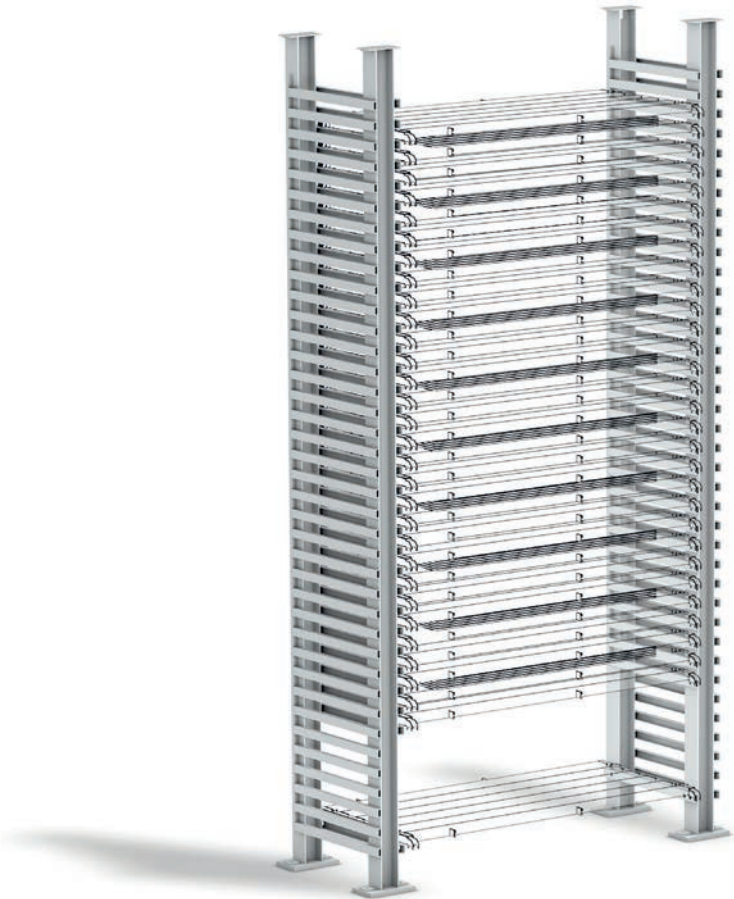


TANDEM CHANGER

Shorten your cycle times with a second transfer tray as a pre-storage location



Shorter waiting times, fewer delays - the TANDEM CHANGER from STOPA ensures shorter cycle times. The second transfer compartment, which is integrated directly into the shelving system, functions as a second pre-storage location so that SYSTEM PALLETS can be stored and retrieved from both compartments in an accelerated changeover.

1. The storage and retrieval machine (SRM) fills both pre-storage bins.
2. The scissor lift table retrieves the system pallet from the lower pre-storage bin.
3. After the material has been removed, the SYSTEM PALLET is placed back into the lower pre-storage bin.
4. The storage and retrieval machine retrieves the SYSTEM PALLET from the lower pre-storage bin.
5. The scissor lift table now stores the SYSTEM PALLET from the upper pre-storage bin
6. the storage and retrieval machine fills the upper pre-storage bin with a new SYSTEM PALLET.
7. After removal, the SYSTEM PALLET is deposited in the lower pre-storage bin.

BENEFITS AT A GLANCE→

- ▣ Automated retrieval and return storage.
- ▣ Faster material provision cycle, as two SYSTEM SHEETS can be provided in the pre-storage locations.
- ▣ Continuous work flow and easier handling.
- ▣ Intuitive SRM control.
- ▣ Seamless integration into all STOPA sheet metal storage systems.